

aunion Beam Shaper for UltraFast Lasers

Overview:

The PowerPhotonic Beam Shaper for UltraFast Lasers is designed to convert single mode, ultrashort pulsed beams from Gaussian to a precisely controlled, uniform flat top at the focus of a lens.

Our Beam Shapers for UltraFast Lasers are thin glass windows with a precision freeform surface, designed to be mounted in the collimated laser beam path. They are a perfect solution to the problem of creating a uniform intensity profile at focus AND keeping the spot size small.

Improve the efficiency and effectiveness of micro material processing with ultrashort pulsed beams by introducing a beam shaping element. These elements are easy to integrate into existing systems, reducing costs and complexity.

Our beam shapers come in various shapes and sizes and are designed for both 1064nm and 535nm single mode sources.

The PowerPhotonic Effect:

>90%

Shaping Efficiency

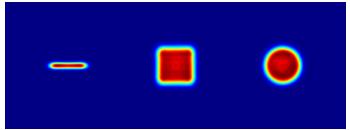
>100J

Pulsed Energy Handling

>100kW

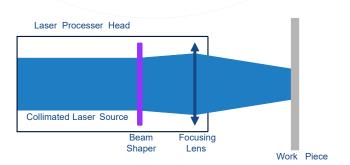
CW Power Handling Capability

Output Profiles:



Square, Circle and Line variants of the Beam Shaper for UltraFast Lasers

Optical Layout:



Key Features:

- High Pulsed Power Handling Capabilities
- Efficient Beam Conversion
- Accurate Control of Beam Profile

Target Applications:

- LIPS Processing
- Micro-cutting
- Micro-engraving
- Micro-scribing
- Drilling

Beam Shaper for UltraFast Lasers

Standard Products: Beam Shaper for UltraFast Lasers

| Part Number | Flat Top Shape | Design Wavelength (mm) | Input Beam Diameter, 1/e² (mm) | Output Spot Size* (Full Width um) |
|---------------------|----------------|---------------------------|--------------------------------------|--------------------------------------|
| PP-SM-SQFT-1070-FS1 | Square | 1070 | 2.0 | 336 |
| PP-SM-SQFT-1070-FS2 | Square | _1070 | 1.6 | 420 |
| PP-SM-SQFT-535-FS1 | Square | 535— | 2.0 | 168 |
| PP-SM-SQFT-535-FS2 | Square | 535 | 1.6 | 210 |

^{*} with a 100mm focal length lens

Circle and Line Variants also available. Use SM-CFT or SM-LFT to order.

General Specification:

| Parameter | Value |
|--------------------------------------|-------------|
| Part Diameter (mm) | 25.4+0/-0.1 |
| Part Thickness (mm) | 1.01±0.05 |
| Part Clear Aperture Diameter (mm) | 12-13.5 |
| Coating Reflectance¹ (%) | <0.4 |

Performance:

| Parameter | Value | |
|--------------------------------------|-------|--|
| Power in the Bucket (%)+ | >90 | |
| Flatness Factor, F * | >0.9 | |
| Plateau Uniformity, U _p * | <0.1 | |

⁺ Fraction of Power within the primary spot

Custom Options:

PowerPhotonic Beam Shapers for UltraFast Lasers can be readily modified for specific laser systems and applications upon request.

Custom options include:

Different input beam diameter, different wavelength (in the window between 350nm and 2µm), different sized flat top spot, different spot shape and profile and different optic diameter & thickness.

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^{*} As defined in ISO 13694:2018

¹ Reflectance per side